





HSS-E Taps • Metric

Material Group		 Through Holes					 Blind Holes				
				Range – m/min					Range – m/min		
		Tap Style	Grade	min	Starting Value	max	Tap Style	Grade	min	Starting Value	max
N	1	T672	KSMN34	33	50	65	T682, T686	KSMN34	23	35	46

Holemaking

HSS-E Taps • Inch

Material Group		 Through Holes					 Blind Holes				
				Range – SFM					Range – SFM		
		Tap Style	Grade	min	Starting Value	max	Tap Style	Grade	min	Starting Value	max
N	1	T672	KSMN34	110	160	210	T682, T686	KSMN34	80	110	150